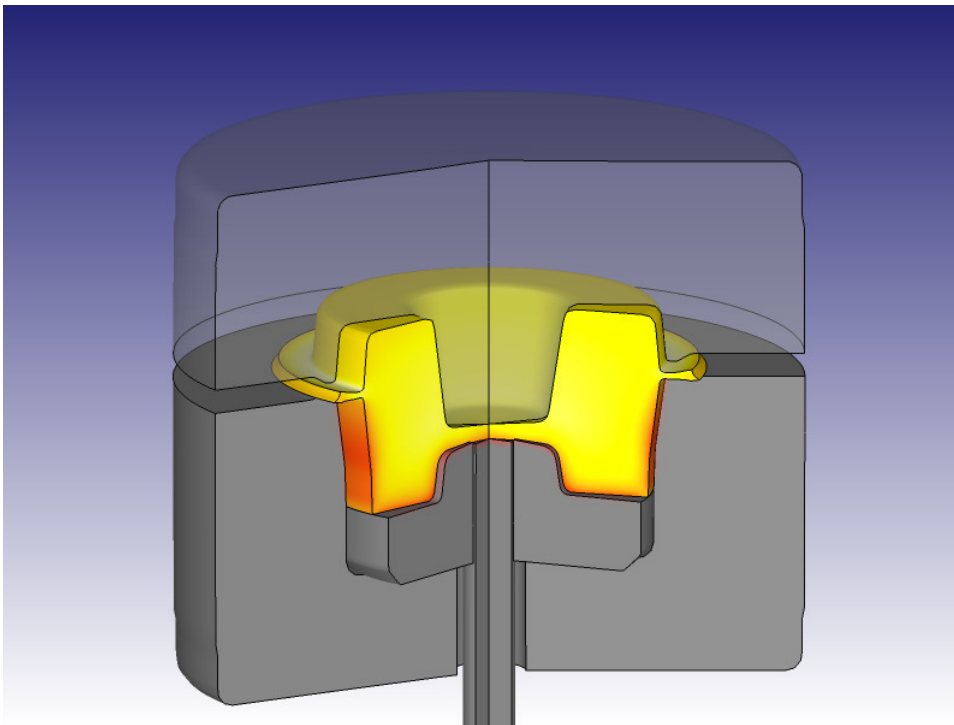


FORMING EXPRESS

2D

FORMING EXPRESS (2D) is an easy-to-use process simulation system designed to analyze two-dimensional (2D) material flow and heat transfer in metal forming processes. Applications include hot forging (closed and open die), warm and cold forming, extrusion, drawing and more. 2D simulation is particularly efficient for processes that can be described by an axis of symmetry. Disks, hubs, shafts, flanges, fasteners and bearings are regularly simulated using **FORMING EXPRESS**.

FORMING EXPRESS shares the system architecture, mesh generator and FEM engine of **DEFORM-2D**, the advanced 2D process simulation system. The simulation engine is capable of analyzing complex interactions between a workpiece, dies and forming equipment. Production metal forming process can be realistically modeled with high accuracy. The sophisticated mesh generator automatically creates an optimized mesh whenever necessary, without user interaction.



FORMING EXPRESS (2D) is frequently used to simulate manufacturing operations like the hot forging process shown above. Results include deformed shape, die fill, defects, part/die temperatures, strain, forming load and more. Die stress analysis facilitates troubleshooting of die failures and optimization of tool life.

While **FORMING EXPRESS** provides sophisticated analysis capabilities, the graphical user interface is intuitive and easy to learn. A 'state of the art' multiple operation interface allows individual operations to be combined into process sequences that can be run one-by-one or sequentially. The system guides a user through data preparation, but also allows direct access to modify parameters or review results.

Scientific Forming Technologies Corporation (SFTC) staff has a unique combination of industrial, academic and software experience. This diverse background enables SFTC to provide unparalleled training and technical support. Our support staff is personally committed to the success of each and every **DEFORM** user.

Product Specifications

- Deformation and heat transfer are calculated in an integrated simulation environment.
- 2D axisymmetric or plane strain models are supported.
- Automatic, adaptive remeshing is performed during simulations.
- Forming equipment models are available for hydraulic, screw and mechanical presses and hammers.
- Speed, load and sliding die (spring) controlled translational movements are also supported.
- Material models include rigid-plastic for cold forming, thermal rigid-viscoplastic for hot forging and elastic for die stress analysis.
- A wizard-based user interface allows for fast and efficient data preparation.
- Multiple operation sequences run without user intervention.
- Simulation results are analyzed via a powerful post-processor.

DEFORM™

Design Environment for FORMing

Computer System Requirements

- The minimum recommended configuration is:
 - 4 GB RAM,
 - 300 GB free disk space,
 - CD writer,
 - Windows 7/8/10 (64-bit)

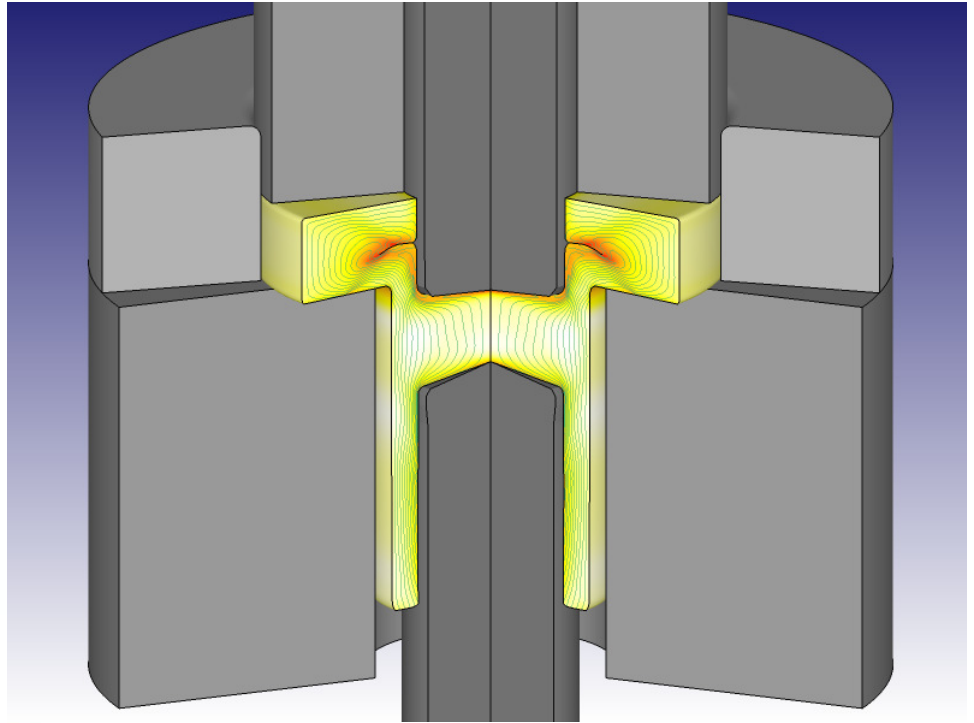
Licensing

- FORMING EXPRESS** can be licensed as a 3D & 2D, 3D or 2D system.
- Node-locked licenses support one user on one computer. Floating licenses are available to use within a local-area network.

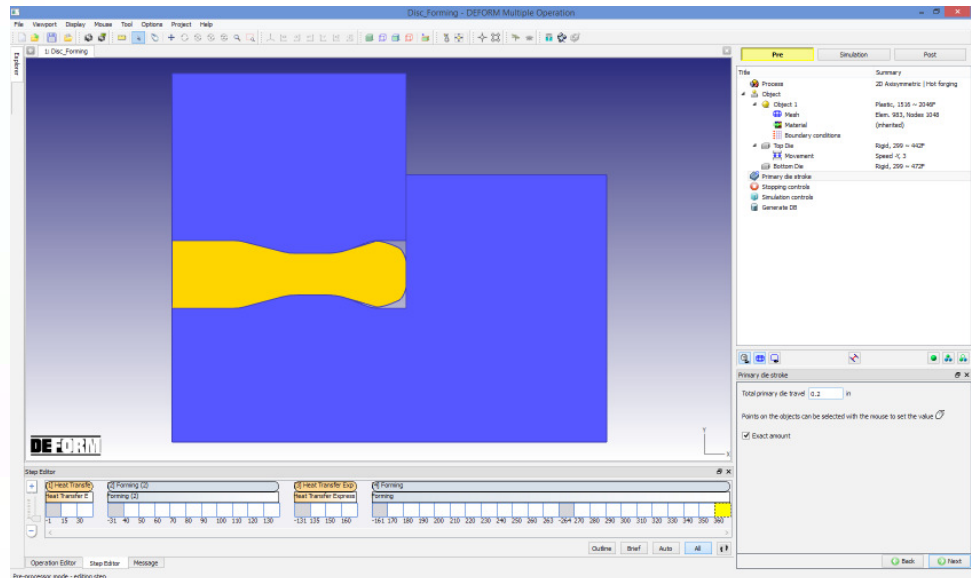
General Information

- Training, support, updates and DEFORM User Group meetings are available to active users.
- Online documentation is provided in HTML and PDF formats.
- The DEFORM Material Database includes a wide range of steel, aluminum, titanium, superalloy, copper and other material data.
- Technical support is readily available by phone, email, web meetings and the online DEFORM User Area.

FORMING EXPRESS



A fastener lap is clearly shown during the final operation of a cold formed automotive part. The actual part exhibited a lap that accurately matched the simulation results. Results such as strain (shown), stress, damage and temperature can be evaluated throughout the forming process. The FLOWNET tool (green lines) allows for the prediction of grain flow within a part.



DEFORM is a trademark of Scientific Forming Technologies Corporation. SFTC reserves the right to alter the product, price and/or computer system specifications at any time without notice. The SFTC software license agreement, including terms and conditions of software purchase or lease will be applicable. A perpetual license is subject to a maintenance fee for upgrades and ongoing system support.

06/15/2015



The DEFORM multiple operation environment allows for the automatic simulation of entire process sequences. These are defined using a mix of flowchart, wizard-based and advanced menus. The hot forging process shown above was simulated, from start to finish, with a single click of the 'Run' button.